



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		NSS	CYLINDER BLOCK	1	(ORDER LONG BLOCK 807744A	2
2	22	48340	PLUG-Pipe (1/4 in.)	4		
2	22	48358	PLUG-Pipe (3/8 in.)	2		
3	19	34270	PLUG-Expansion (1-5/8 in. Dia.)	8		
4	17	52190	PIN-Dowel	4		
5	19	94140	PLUG-Expansion (Rear Camshaft	1		
6	23	85684	BEARING SET	1		
7	25	811528	O-RING (1/2 in. Dia.) (Rear Main	1		
8	431	850478	CAMSHAFT	1		
9		811580	CHAIN-Timing	1		
10	43	850452	SPROCKET-Camshaft	1		
11	43	811579	SPROCKET-Crankshaft	1		
12	10	35339	SCREW (5/16-18 x 3/4 in.)	3		
13	17	35312	PIN-Dowel (1/4 in. Dia.)	1		
14		850466	LIFTER-Roller	16		
15	22	48556	BUSHING-Reducer	2	BRASS DRAIN PLUG	
16	22	32802	PLUG-Pipe (1/8 in.)	2	BRASS DRAIN PLUG	
17	22	860088	BUSHING-Reducer	2	PLASTIC DRAIN PLUG	
18	22	806608A	PLUG-Drain	2	PLASTIC DRAIN PLUG	
19	25	806609	QUAD RING	2	PLASTIC DRAIN PLUG	1
20		850474	GUIDE-Lifter	8		
21		850479	RETAINER-Lifter Guide	1		
22	10	808707	SCREW-Retainer	4		
23		811663	RETAINER-Camshaft	1		
24	10	17343	BOLT (1/4-20 x 1/2 in.)	1		
-		807744A	MARINE LONG BLOCK ENGINE	1	(SEE NOTE)	
-	27	811572A94	GASKET SET-Overhaul	1		
-	92	809825	SEALER-Red RTV	1		
-	92	34227	PERFECT SEAL	1		